

**WARNING**

Failure to observe the following warnings could create a risk of death or serious injury.

Proper maintenance and handling practices are critical.

Always follow chain and equipment instructions and maintain proper lubrication.

**CAUTION**

Failure to observe the following cautions could create a risk of serious injury.

Use only subassemblies for assembling chain strands. Do not use individual chain components and do not mix subassemblies from different chain manufacturers. Do not reuse sections from damaged chain. Damage from overloading or yielding may be present though not apparent. Do not use worn chain or install new chain on worn sprockets.

**WARNING**

Failure to observe the following warnings could create a risk of death or serious injury.

Do not weld to or torch-cut nickel plated chain, Silver Shield CR[®] plated chain, Diamond ACE[®] plated chain, or O-Ring chain, as welding or torch cutting will release toxic fumes.

**CAUTION**

Failure to observe the following cautions could create a risk of serious injury.

Never weld precision roller chain.